



Material - UNS Z35631

Standard Specification for Zinc-Aluminum ZA-12 Alloy Casting

Group - Non-Ferrous Zinc Alloy

Sub Group - UNS Zinc-Aluminum ZA-12 Alloy Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	10.500 - 11.500		
Cadmium	Cd %	0.004 max.		
Copper	Cu %	0.500 - 1.200	As-Cast or Aging	
Iron	Fe %	0.075 max.		
Magnesium	Mg %	0.015 - 0.030		
Lead	Pb %	0.006 max.		
Tin	Sn %	0.003 max.		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	400 min.
-	-		Yield Strength in Mpa	300 min.
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	100 min.
-	-	-	Impac <mark>t in Joule</mark>	30 min. @RT

Cross Reference Table				
Material	Standard	Country	y Grade Belong to the Industry	
ZA-12	ANSI/AA	USA	Casting	
B86 ZA12	ASTM	USA	Casting	
B240 ZA12	ASTM	USA	Ingot and Casting	
ZP1110	ISO	International	Casting	
ZP12	ISO	International	Casting	
Z35633	UNS	USA	Casting	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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